



HMP 331

Process Pressure Transmitter

- ▶ piezoresistive stainless steel sensor
- ▶ HART® protocol
- ▶ accuracy (at nominal range):
0.05 % FSO BFSL
(0.1 % FSO IEC 60770)
- ▶ nominal pressure ranges
from 0 ... 100 mbar
up to 0 ... 600 bar

The HMP 331 connects successfully used analogue sensor technology with up-to-date microprocessor electronics.

Basic elements of the HMP 331 are the stainless steel pressure sensors DSP 401/404. The sensor signal is digitised in a 16-bit A/D converter. Thermal errors and non-linearity of the sensor are actively compensated by the microprocessor electronics. Then a D/A converter creates the standard output signal 4 ... 20 mA which is overlaid with a signal according to HART® protocol.

Pressure sensor and microprocessor electronics are mounted shock and vibration resistant in an aluminium die cast field housing with stainless steel pressure port. The electrical connection is made via terminal clamps inside the field housing. Due to the robust mechanical construction and protection class IP 67 the HMP 331 is especially suited for use in rough conditions. It can be used with all media compatible with stainless steel 1.4571 (316Ti) or 1.4435 (316L), respectively.

Preferred areas of use are:

- ▶ process engineering
- ▶ environmental technology
- ▶ budget measurement

- ▶ field housing, aluminium die cast
- ▶ small thermal effect
- ▶ good long term stability
- ▶ option Ex: II 1 G EEx ia IIC T4 (TÜV 03 ATEX 2006 X)
- ▶ customer specific versions:
 - special pressure ranges
 - other versions on request

Characteristics

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Technical Data

Input pressure range									
Nominal pressure gauge [bar]	-1 ... 0	0.1	0.3	1	3	7	17	40	
Nominal pressure abs. [bar]	-	0.1	0.3	1	3	7	17	40	
Permissible overpressure [bar]	3	0.5	1	3	10	20	60	100	
Nominal pressure gauge. ¹ [bar]	70		170		350		600		
Nominal pressure abs. [bar]	70		170		350		600		
Permissible overpressure [bar]	140		340		600		1000		

Output signal / Supply		
Standard	2-wire: 4 ... 20 mA (with overlaid HART® signal) / $V_s = 12 \dots 36 V_{DC}$	Ex-protection: $V_s = 12 \dots 28 V_{DC}$
for adjusting the following parameters (interface / software necessary):		
Offset: 0 ... 80 % FSO	Span: 1:10	Damping: 0 ... 99.9 s

Performance	
Accuracy ²	$\leq \pm (0.08 + 0.02 \times \text{nominal range} / \text{adjusted range}) \% \text{ FSO}$ (BFSL: $\leq \pm (0.04 + 0.01 \times \text{nominal range} / \text{adjusted range}) \% \text{ FSO}$)
Permissible load	min. 250 Ω (for communication)
Influence effects	supply: 0.05 % FSO / 10 V load: 0.05 % FSO / k Ω
Long term stability	$\leq \pm (0.1 \times \text{nominal range} / \text{adjusted range}) \% \text{ FSO} / \text{year}$
Damping	response time: 300 ms additional electronic damping is adjustable up to 99.9 s

Thermal errors (Offset and Span)	
Tolerance band	$\leq \pm (0.2 \times \text{nominal range} / \text{adjusted range}) \% \text{ FSO}$
TC, average	$\pm (0.02 \times \text{nominal range} / \text{adjusted range}) \% \text{ FSO} / 10 \text{ K}$
in compensated range	-20 ... 80 °C

Electrical protection	
Short-circuit protection	permanent
Reverse polarity protection	no damage, but also function
Electromagnetic compatibility	emission and immunity according to EN 61326
Option Ex-protection DX13-HMP 331	II 1 G EEx ia IIC T4 safety technical maximum values: $V_i = 28 \text{ V}$, $I_i = 93 \text{ mA}$, $P_i = 660 \text{ mW}$

Permissible temperatures	
Medium	-25 ... 125 °C
Electronics / environment	-25 ... 85 °C
Storage	-40 ... 125 °C

Mechanical stability	
Vibration	10 g RMS (20 ... 2000 Hz)
Shock	100 g / 11 ms

¹ measurement starts with ambient pressure

² accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)

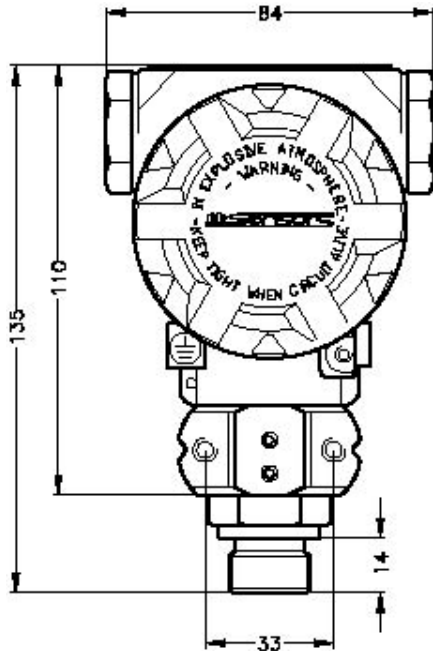
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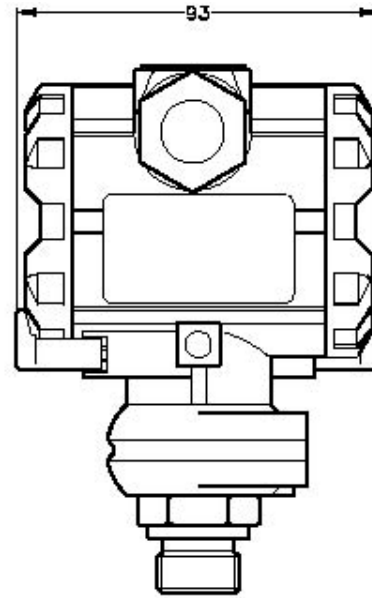
Technical Data

Mechanical connection

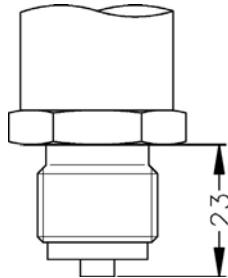
Standard



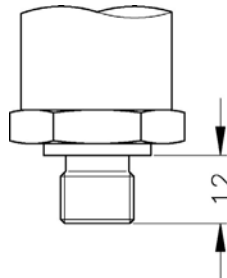
G1/2" DIN 3852
M20x1.5



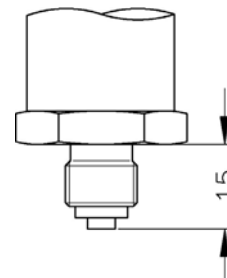
Optional



G1/2" EN 837
M20x1.5

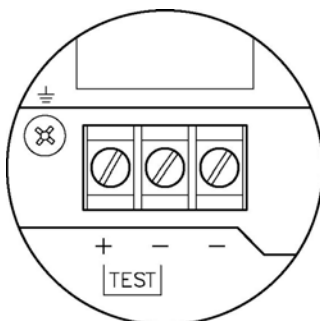


G1/4" DIN 3852
M10x1
M12x1
M12x1.5



G1/4" EN 837

Electrical connection



terminal clamp

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Technical Data

Materials

Pressure port	stainless steel 1.4571 (316Ti)		
Housing	aluminium die cast		
Seals (media wetted)	$P_N < 100$ bar: FKM	$P_N \geq 100$ bar: NBR	others on request
Diaphragm	stainless steel 1.4435 (316L)		
Media wetted parts	pressure port, seals, diaphragm		

Miscellaneous

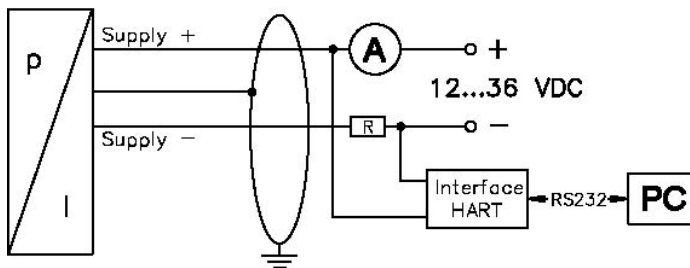
Current consumption	max. 25 mA
Weight	approx. 1 kg
Installation position	any ³
Operational life	$> 100 \times 10^6$ cycles

Pin configuration

Electrical connection	terminal	
2-wire-system	Supply +	+
	Supply -	-
	Test ⁴	- (middle)
	Ground	ground contact

Wiring diagrams

2-wire-system (current) HART®



³ Pressure transmitters are calibrated in a vertical position with the pressure connection down. If this position is changed on installation there can be slight deviations in the zero point for pressure ranges $P_N \leq 1$ bar.

⁴ by connecting the terminals Supply + and Test, the output signal can be measured **without** disconnecting the power supply

Ordering code HMP 331

HMP 331

		□		□		□		□		□		□		□	
Pressure															
	gauge ¹	1	5	0											
	absolut	1	5	1											
Input [bar]															
	0,10	1	0	0	0										
	0,30	3	0	0	0										
	1,0	1	0	0	1										
	3,0	3	0	0	1										
	7,0	7	0	0	1										
	17	1	7	0	2										
	40	4	0	0	2										
	70	7	0	0	2										
	170	1	7	0	3										
	350	3	5	0	3										
	600	6	0	0	3										
	-1 ... 0	X	1	0	2										
	customer	X	X	X	X										
Output															
	HART [®] -communication														
	4 ... 20 mA / 2-wire									H					
	HART [®] -communication														
	Intrinsic safety for zone 1 /									I					
	4 ... 20 mA / 2-wire														
	customer									X					
Accuracy (at nominal pressure)															
	0,1 %											1			
	0,2 %											B			
	customer											X			
Mechanical Connection															
	G1/2" DIN 3852									1	0	0			
	G1/2" EN 837									2	0	0			
	G1/4" DIN 3852									3	0	0			
	G1/4" EN 837									4	0	0			
	customer									X	X	X			
Seals															
	for P _N < 100 bar														1
	for P _N = 100 bar														5
	customer														X
Special version															
	standard														0
	customer														X

¹ measurement starts with ambient pressure

HART[®] is a registered trade mark of HART Communication Foundation